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PATENT SPECIFICATION



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COMPLETE SPECIFICATION

**Improvements in a Check Valve Assembly for Use in
Hydraulic Pressure Lines**

I, ARTHUR LA RUE PARKER, a Citizen of the United States of America, of 17325, Euclid Avenue, City of Cleveland, County of Cuyahoga, State of Ohio, 5 United States of America, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the following 10 statement:—

The present invention relates to a check valve assembly for use in hydraulic pressure lines.

In various hydraulic pressure systems, it 15 is often desirable to include one or more check valves which operate to automatically open and close the pressure line in accordance with the pressure differential upon opposite sides of the valve.

20 As the pressure varies, the valve is correspondingly moved in opposite directions and in order for the valve to properly and efficiently function to provide a tight seal between the valve 25 and the valve seat, it is necessary to exactly center the relatively movable parts so as to prevent any jamming thereof. The present invention contemplates the provision of a check valve

30 assembly which can be made in extremely small sizes and which is constructed and arranged so as to prevent chattering or pounding of the valve during operation thereof. In the pressure systems of aircraft or the like, there are rigid weight and size requirements which must be complied with and the present check valve assembly is particularly adapted to be employed with the relatively small 35 tube or pipe lines of aircraft pressure systems. Thus, the valve assembly is constructed and arranged so that it will occupy a minimum amount of space and so that it will not materially increase the 40 weight of the coupled pressure lines.

A check valve is known in which the stem of the valve is formed as a piston having a restricted communication with a cylindrical recess in a valve guide supported by radial ribs within a coupling 50 in the pipe line.

In a check valve assembly according to

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the present invention, two complementary pipe coupling parts or sleeves, each having a port adapted for connection to 55 the fluid pressure line and one of which is screwed into the other, are formed as a valve casing or body, one of said coupling parts having an internal annular recess to receive the outer ring of a valve 60 guide which is held in position by the other of said coupling parts and which is connected with a concentric inner ring by ribs so as to leave fluid passages between said rings, said inner ring being 65 adapted to receive the stem of a valve which seats against the end of one of said ports and said inner ring being closed at one end except for a small bleed hole whereby to act as a cushioning chamber 70 or dash pot for the valve.

The invention will be further described with reference to the accompanying drawings, in which.—

Figure 1 is a side elevation of the valve 75 assembly,

Figure 2 is a longitudinal sectional view of the valve assembly.

Figure 3 is a sectional view taken along the line 3—3 of Figure 2.

Referring more in detail to the accompanying drawings, the valve casing is illustrated as including male and female coupling parts 10, 11, respectively. The female coupling part includes a sleeve portion 12 which extends toward the male coupling part 10 and provides a housing wall for the assembly. One end of the sleeve or skirt portion 12 is internally threaded, as at 13, to threadedly engage 80 an externally threaded portion 14 on an internal sleeve portion 15 on the male coupling part. A packing washer 16 may be provided between the adjacent surfaces of the male and female coupling parts so as to provide a fluid-tight joint. The 85 male and female coupling parts are provided with wrench-engaging portions 10a, 11a, respectively, so that these parts can be tightly secured together. The 90 female coupling part 11 is provided with an outward extension 17 which is centrally bored, as at 18, and which is provided with external threads 17a adapted 95 to

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for connection to a suitable inlet conduit. The male coupling part 10 is provided with an outward extension 19 which is centrally bored, as at 20, and which is 5 also externally threaded as at 19a, in order to adapt it for connection to a suitable outlet conduit.

The inner surface of the sleeve portion 12 on the female coupling part 11 is provided with an outwardly offset wall portion 21 and an annular shoulder 22. A ring member or annulus 23 is pressed into the wall portion 21 with one end thereof abutting against the shoulder 22. The 15 opposite end of the ring 23 is disposed adjacent the inner end of the internal sleeve portion 15 on the male coupling part 10. The inner surface of the ring member 23 is substantially flush with the 20 internal surfaces of the sleeve portion 12 and the sleeve portion 15 so as to present a smooth surface to the fluid passing therethrough. There is also provided an inner ring or annulus 24 which is illustrated as being connected to the outer ring member 23 by integral spokes or ribs 25 which extend radially between the two ring members and form passages arcuate in cross section which, in turn, provide 25 a substantially unobstructed annular passage for the fluid. The inner ring or sleeve member 24 serves as a guideway for the valve stem 26 which is in the form of a sleeve having a valve member 27 30 formed on one end thereof and adapted to cooperate with a valve seat 28 at the inner end of the inlet passage 18.

The opposite end of the inner sleeve member 24 is closed by a plug 29 which 40 may be secured thereto by a pin 30 or the like. The plug 29 is provided with an axial projection 31 which is disposed in line with the valve sleeve 26. A coil spring 32 has one end thereof surrounding 45 the projection 31 and bearing against the plug 29 and has the opposite end thereof disposed within the valve sleeve 26 and bearing against the valve member. Thus, the spring 32 tends to normally 50 force the valve member 27 toward a seated position. A small bleed hole 33 may be provided in the side wall of the inner annulus 24 for the purpose of admitting fluid to the space 34 between the valve 55 sleeve 26, the inner annulus 24 and the plug 29.

When the valve assembly is connected in a hydraulic pressure line, that is, between the inlet or supply line and the 60 discharge or outlet line, fluid under pressure from a pump or other suitable source of supply will enter the inlet passage 18 and exert an opening force against the valve member 27. When the pressure 65 reaches a degree sufficient to overcome

the normal closing action of the spring 32, the valve member will have shifted away from the valve seat 28 and fluid will pass around the valve member and into the valve casing. From the valve casing, 70 the fluid will pass along a substantially unobstructed annular passage between the concentric ring or sleeve members 23, 24 and then outwardly through the discharge passage 20. It will be seen, therefore, 75 that the present construction is such as to maintain a substantially free flow of fluid when the valve member is open. Fluid on the discharge side of the valve member 27 will gain access to the chamber 80 34 within the inner sleeve or ring 24 through the bleed hole 33 or, if desired, the bleed hole 33 may be omitted and fluid may gain access to the chamber 85 34 within the ring member 24 by seepage between the adjacent inner surfaces of the ring member 24 and the outer surface of the valve sleeve 26. Movement of the valve member away from the seat 28 will cause the valve sleeve or skirt 26 to reduce the effective size of the space or chamber 90 34 but the bleed hole 33 provides a restricted escape passage for the fluid so that the escape of fluid is substantially retarded. Thus, the chamber 34 acts as a 95 cushioning means to prevent sudden movement of the valve member in an opening direction so that pounding or chattering of the valve is prevented.

When the pressure in the inlet line is reduced below a predetermined degree, the spring 32 tends to force the valve member 27 toward its closed position resting on the valve seat 28. During this closing movement of the valve member, a partial 105 vacuum is created within the chamber 24 since the restricted aperture 33 retards flow of fluid from the valve casing into the chamber 34. Thus, pounding of the valve member on its seat is prevented and 110 this elimination of pounding or chattering also serves to eliminate any peening of the valve member in striking the seat. The spring 32 tends to resist opening movement of the valve member 27 and 115 tends to normally force the valve member toward its seated position. The chamber 24 provides a cushioning means for checking or damping rapid movements of the valve member so as to prevent pounding 120 or chattering thereof.

From the foregoing description, it will be seen that the present invention provides an efficient check valve assembly which necessitates the employment of a 125 minimum number of parts. Furthermore, the construction is such that the entire valve assembly can be made in extremely small over-all dimensions while maintaining a substantially free flow of 130

fluid therethrough. The outer periphery of the valve member 27 is substantially coincident with the outer surface of the inner ring member 24 so that fluid is caused to readily pass around the valve member and into the substantially unobstructed passage which is provided between the inner and outer ring members 23, 24. It is to be further noted that the concentric ring assembly, the valve seat 28 and the valve member and valve sleeve, are entirely supported within the coupling part 11 so that the relatively movable parts can be accurately centered, thus assuring proper seating of the valve on the valve seat without any jamming during movements thereof. Thus, the present construction obviates the necessity of compensating for any inaccuracy or eccentricity of the threaded joint between the male and female coupling parts.

Having now particularly described and ascertained the nature of my said invention and in what manner the same is to be performed, I declare that what I claim is:

1. A check valve assembly for use in hydraulic pressure lines in which two complementary pipe coupling parts or sleeves, each having a port adapted for connection to the fluid pressure line and one of which is screwed into the other, are formed as a valve casing or body, one of said coupling parts having an internal annular recess to receive the outer ring of a valve guide which is held in position by the other of said coupling parts and which is connected with a concentric inner ring by ribs so as to leave fluid passages between said rings, said inner ring being adapted to receive the stem of a valve which seats against the end of one of said ports and said inner ring being closed at one end except for a small bleed hole whereby to act as a cushioning chamber or dash pot for the valve.

2. A check valve as claimed in claim 1 in which a valve spring is disposed between the closed end of said inner ring and the valve.

3. A check valve assembly as claimed in claim 1 or 2 in which one end of said inner ring is closed by a plug and said valve stem telescopes into and is guided by the opposite end of said inner ring.

4. A check valve assembly as claimed in claim 1, 2 or 3 in which said pipe coupling parts have at their opposite ends projecting portions for pipe connections, said ports being formed through said projecting portions and leading therethrough to the interior of the casing formed by said parts.

5. A check valve assembly as claimed in claim 4 in which the inner face of said outer ring is flush with the inner surface of the casing.

6. A check valve assembly comprising a casing having at its opposite ends projecting portions for pipe connections, each projecting portion having a port leading therethrough to the interior of the casing, said casing including inner and outer sleeves screw threaded one within the other, said outer sleeve being counter-bored to provide a shouldered recess, an outer ring fitting within said recess and bearing against said shoulder, said ring being clamped against the shoulder by the inner sleeve, said ring having radial inwardly extending spaced arms formed integral therewith, an inner ring concentric with said outer ring and formed integral with said arms, said outer ring being flush with the inner surface of the casing so as to provide free flowing fluid passages between the rings, said outer sleeve having a valve seat surrounding the port therein, a valve adapted to contact with said seat, said valve having a stem slidingly guided in said inner ring, said inner ring forming the sole guiding support for said valve, means for closing the end of the inner ring so as to provide a cushioning chamber of which the end of the valve stem forms one wall, a spring in said chamber for normally seating said valve and means providing a restricted two-way communication between the valve casing and the cushioning chamber for preventing chattering or pounding of the valve member during operation thereof.

7. A check valve assembly as particularly described hereinbefore with reference to the accompanying drawings.

Dated this 19th day of November, 1943.

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[This Drawing is a reproduction of the Original on a reduced scale.]